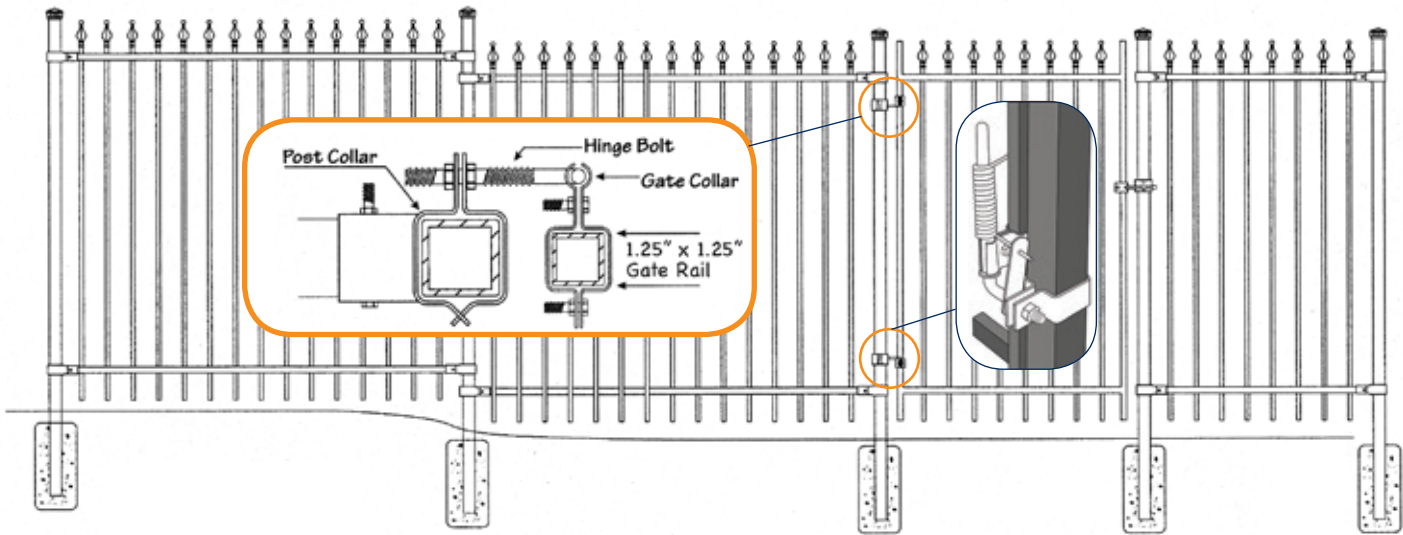
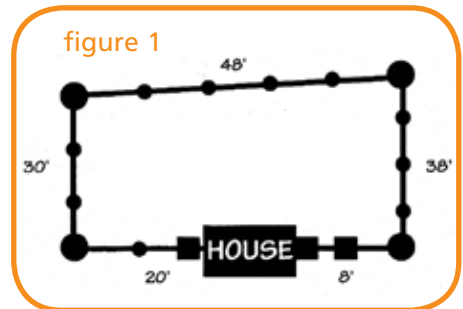


ornamental fencing



to erect your fence

1. Make a drawing of your property. Give dimensions of each side and indicate gate locations (see figure 1).
2. Set posts (ends, lines, gates, corners) in concrete 1.5" higher than the height of the fence. Post height may change if landscape is not level.
3. When setting posts for 3', 4' high and 5' high fence panels, grade is level, space exactly 96" centre on centre when possible. If grade changes posts must be set less than 96" on centre as Grade-A-ble panels can angle to meet/follow grade. Hint: cut a piece of wood to 94", place against set post following grade, mark next post hole. (panel can angle up to 24" in 8')
4. Attach the panels to the posts with required brackets. Level panels if required by adjusting brackets between posts.
5. Cut posts, if required, to proper height. Please re-paint cut metal edges with 2 coats of exterior galvanizing primer, and touch up with 2 coats high gloss metal paint. Install caps after paint has dried



TO INSTALL YOUR GATE

Gate posts are to be set with 42" spacing between posts for 39" actual width single gate, 48" spacing between posts for 45" actual width single gate. For standard double gate opening spacing must be 83" and 93" respectively between posts. Attach post collars to desired gate post by inserting the hinge bolts as shown. Point the bottom hinge upward and the top hinge downward to prevent the gate from being lifted off. Attach gate collars on gate as shown. Adjust finger up or down to achieve proper latching.

SELF CLOSING SPRING INSTALLATION INSTRUCTIONS

Decide where the spring closure will be installed for your application using the following guidelines; (A or B) **When the gate opens towards you;**

- A.) If the hinges are on the right side, the spring apparatus will be installed on the bottom right with the hinge bolt pointing up.
- B.) If the hinges are on the left side, the spring apparatus will be installed on the top left inverted (hinge bolt pointing down).

Loosely install "2 times" the 2 piece gate collars on the gate frame with nuts and bolts provided at a 90 degree angle to the frame of the gate. Place one of the two piece 2" x 2" square post collars at the desired height on the post. Insert one hinge pin thru the hole securing with nuts provided.

Note - Lower hinge pin should point up and upper hinge pin should point down so the gate cannot be lifted off the hinge pins. Rest the end of the spring (that is not in the flat bar adjuster) against the 1.25" x 1.25" gate frame and insert the threaded hinge thru the 2" x 2" post collar. Tighten nuts until just secure. Install the 2" x 2" finger catch on the post and the 1.25" x 1.25" finger on the gate frame at the desired height. Pull or push the flat bar on the spring apparatus to apply desired tension on the spring. Secure the nuts on either side of the tension and adjust bar when desired tension is acquired.

Note - proper tension is acquired when the 2" x 2" catch accepts the 1.25" x 1.25" finger without slamming".

Note - for the pool fence installations, please check your local pool code by-laws regarding proper fencing requirements in your area.

Basic tool requirements - wrench, hack saw, rubber mallet, string and level.

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