

# GAUGE WIRES

Gauge wires are used as a starting point for adjusting seaming rolls. Final adjustments may be necessary to obtain specific seam dimensions recommended by your can supplier or manufacturer.

The first operation gauge wire is the approximate thickness of the first operation seam. The second operation gauge wire is the approximate thickness of the second operation seam.

## Gauge Wire Sizes

	Dixie Part No.	Thickness
Metal containers:	40 1st Operation	0.062
	41 2nd Operation	0.031
Composite Containers:	40-C 1st Operation	0.080
	41-C 2nd Operation	0.050
Plastic Containers:	40-P 1st Operation	0.090
	41-P 2nd Operation	0.075

## Correct Positioning of Gauge Wire

Gauge wires should be positioned in the groove of the seaming roll and against the lip of the chuck.

